

## Unit 1 >

- 1 1 Professor Sabine Bahn 2 EnterpriseWISE 3 Innovate UK  
4 Ann Francke 5 Chiraz Ennaceur 6 CorrosionRADAR  
2 1 C 2 F 3 E 4 D 5 A 6 B  
3 1 b 2 e 3 a 4 c 5 d  
4 1 counterpart and peer 2 stakeholder, co-founder,  
entrepreneur 3 chief executive and director  
5 1 b 2 a 3 b 4 d 5 a 6 c

## Unit 2 >

- 1 a and c  
2 1 b 2 c 3 a 4 c 5 b 6 a  
3 a wander b lease c exacerbate d curb e heirloom  
f velocity g occupancy h pitfall i congestion  
4 *dis* is the missing prefix, dispose of = throw away, get rid of;  
discard = get rid of (both related to throwing away); display  
= putting something on show; disclose = make information  
(usually secret or new) known  
5 1 dispose 2 exacerbate 3 pitfalls 4 congestion  
5 velocity 6 curb

## Unit 3 >

- 1 c  
2 1 'financial independence' and 'retire early'  
2 trying to save when rents are high, starting a family/  
having children, the maths: low-cost trackers may not  
perform as well in the future  
3 examining your own spending data  
4 because it saves time  
5 clutter  
3 1 They are all connected to saving money.  
2 Two more phrases: money-saving tactics, savings pot  
4 1 d 2 f 3 c 4 b 5 a 6 e  
5 1 next to nothing 2 penny-pinching 3 music 4 stay  
5 second 6 spread

## Unit 4 >

- 1 c  
2 1 a 2 b 3 d 4 b 5 d  
3 1 c 2 e 3 b 4 d 5 a  
4 1 assume 2 represent 3 play 4 qualify 5 transform  
6 claim 7 prize 8 quibble  
5 1 coveted 2 claim 3 elusive 4 qualifies 5 quibble  
6 assumed 7 transformed

## Unit 5 >

- 1 1 the amount in dollars provided in seed funding to  
promising ventures in exchange for minority stakes  
2 the percentage of the world population that is Chinese  
3 the percentage of land in China where you can grow  
crops  
4 the number of startups Bits x Bites has invested in  
5 when the 'green revolution' solved the food security  
issue  
6 the amount in dollars Impossible Foods has raised since  
it started  
7 the year Impossible Foods was founded  
8 the amount in dollars Tyson Foods contributed to a  
venture arm in 2016 to invest in start-ups that develop  
alternative meat  
9 the number of investors worldwide backing food and  
beverage start-ups in 2015  
10 the number of investors worldwide backing food and  
beverage start-ups in 2017

- 2 1 F 2 C 3 A 4 E 5 B 6 D

- 3 1 a 2 a 3 b 4 b 5 a 6 b

- 4 food; *food contaminants* could make you sick

- 5 1 alternative meat and plant-based burger patties 2 condiments  
3 pesticide 4 chemical fertiliser 5 dietary requirements  
6 arable land 7 beverage 8 insect-based snacks  
9 lab-grown meat

## Unit 6 >

- 1 1 A collision involving the cruise ship MSC Opera.  
2 They move a lot of water about (which erodes the foundations  
of the city and threatens the local eco-system) and they emit  
sulphur dioxide.  
3 Because cruise ship passengers tend to eat and drink on board  
and only spend a few hours in the city.  
4 They damage the hotel industry and they disrupt the housing  
market.  
5 Barcelona has stopped granting new hotel licences and Paris  
has called for a ban on tourist coaches in the city centre.  
2 b  
3 1 d 2 a 3 e 4 b 5 c  
4 1 c 2 a 3 b 4 a 5 c 6 b 7 c 8 a  
5 1 mitigate 2 blot out 3 transient 4 levy 5 penalise  
6 savvy 7 fabled 8 venture

## Unit 7 >

- 1 1 e 2 a 3 c 4 d 5 e 6 b  
2 1 In fact, they didn't make fewer mistakes, they simply didn't  
reveal them because they were bullied by their superiors.  
2 Her case shows why some victims of bullying are unwilling to  
report the problem, especially when the bully is a high-flier.  
When she said she was being harassed by her manager, the  
company's reaction made her lose faith in it.  
3 The way in which they achieved their success.  
4 Because sometimes people manufacture results to score well  
– they befriend others without expressing the true motivation  
behind it. The other person might think it is genuine.  
5 Training in helping others to protect themselves against  
bullying, e.g. 'bystander training'.  
3 1 belittle 2 brand 3 harass 4 humiliate 5 ostracise  
4 1 c 2 a 3 b 4 e 5 d  
5A 1 pander to 2 root out 3 dry up 4 kiss up to  
5B a dry up b kiss up to c root out d pander to  
6 1 candour 2 whistleblowers 3 belittles 4 dry up 5 pander

## Unit 8 >

- 1 a 3 b 5 c 1 d 4 e 2  
2 1 D 2 F 3 C 4 E 5 B 6 A  
3 1 asset 2 raise 3 source 4 duties 5 overheads  
6 distribution 7 exempt  
4 1 b 2 f 3 c 4 e 5 d 6 a  
5 1 keep 2 budding 3 utilise 4 source 5 comparable  
6 exempt